

Work Order ID 51462 - 2

August 25, 2009 6:56:37 AM

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Item ID: K10003

Revision ID: F

Item Name: Saddle, D205-634-011

Start Date: 8/25/09

Start Qty: 5.00

Required Date: 8/31/09

Req'd Qty: 5.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels only per PPP K10003

0.00

0.00

CHG 007

8 8/25/09

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

9/8/31 (54) 50

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

=> 8/25/09

(18) 4

Accept



Setup Start



Stop



Cust Item ID:

Customer:

split

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Item ID: K10003

Revision ID: F

Item Name: Saddle, D205-634-011

Start Date: 8/25/09 Start Qty: 5.00

Required Date: 8/31/09 Req'd Qty: 5.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID


130



Packaging

Packaging

Operation  
Description

Identify as per dwg & Stock Location: 

Memo

Set Up/  
Run Hours

0.00

0.00

Draw  
Number

Draw  
Rev.

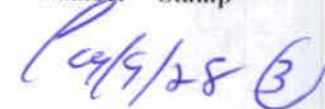
Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp



140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

09/09/29 

MF  
09-09-29

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle. D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-51A <i>tlc</i>		Purchased	No			110	Each	316.0000	40.0000			



Bolt

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	316	
	110328	2	
	111635	214	
	112314	100	

*111635 SP*

AN4-6A *tlb*



Bolt

Purchased

No

110

Each

1,054.000

80.0000



Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST	1054	
	102602	3	
	105810	15	
	107534	1	
	109545	2	
	110399	27	
	111279	706	
	112314	300	

*111279 SP*  
*9/18/31 (SV)*

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Parent Item Name: Saddle, D205-634-011



Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C47A <i>fx</i>  Bolt		Purchased	No			110	Each	78.0000	20.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	78	
110847	4	
111635	24	
112431	50	

AN6-12A <i>fx</i>  Bolt		Purchased	No			110	Each	624.0000	40.0000			
--	--	-----------	----	--	--	-----	------	----------	---------	---	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	624	
106513	27	
108471	27	
110372	70	
112314	500	

111635 *4x*  
112431 *16x* *SP*

112314  
9/18/31 *5x* *SP*

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Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416	+32	Purchased	No			110	Each	10,166.00	160.0000			



Washer



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	10166	
102929	2	
105906	4	
107321	23	
107939	114	
108161	553	
108827	31	
109249	69	
110523	340	
111279	101	
111916	4042	
112314	4887	
16941	0	

111916

9/8/2 (5x)

50

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Parent Item Name: Saddle, D205-634-011


Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD616  Washer		Purchased	No			110	Each	976.0000	40.0000			

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
ST	976	
107242	3	
107959	6	
109371	8	
110704	23	
111193	10	
111607	4	
112314	922	

D2570RevB



Bushing

Manufactured No

110 Each 475.0000 120.0000



<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
ST	67	
47246	67	
Main Warehouse		
ST36	408	
50046	190	
50356	218	

112314 SQ

~~47246~~

24

50046 98x  
50356 22x

9/8/31 5x SQ

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2571RevE	tl	Manufactured	No			110	Each	19.0000	5.0000			



Saddle, Fwd Out 205

B51520 ③ 9/9/01 SP

Warehouse	Loc Qty	Loc Code
Location		

Main Warehouse

ST 12

11644 1

43564 4

47564 7

Main Warehouse

ST433 7

50416 7

110 Each 15.0000 5.0000

2x

50416

SP



D2572RevE

tl

Manufactured No



Saddle, Fwd In 205

Warehouse	Loc Qty	Loc Code
Location		

Main Warehouse

ST 15

43565 4

50514 11

50514

SP

9/8/31

5x

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2573RevE		Manufactured	No			110	Each	25.0000	5.0000			



Saddle, Alt Out 205



B 51923 3X / 8/25/09

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST 12

43566 4

44206 1

47566 7

Main Warehouse

ST434 13

50405 13

110 Each 16.0000 5.0000

②

50405 SQ



D2574RevE



Saddle, Alt In 205

Manufactured No

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST 3

43567 3

Main Warehouse

ST434 13

50717 13

50717 SQ

8/25/09

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Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2747RevB



Set Screw

Manufactured

No

110

Each

221.0000

20.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

221

39224

4

43855

217

Manufactured

No

110

Each

196.0000

10.0000



D2876RevB



Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

196

42364

196

Manufactured

No

110

Each

137.0000

10.0000



D2877RevB



Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

137

46518

17

47292

120

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43855 SP

42364 SP

46518 (6) SP  
47292 (5)  
9/8/31 (5)

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3405-041RevB Lug Assembly		Manufactured	No			110	Each	5.0000	5.0000			

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

47427

5

5

110

Each

6.0000

5.0000

50754

D3405-043RevB

Manufactured

No



Lug Assembly

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

46589

46863

47308

47856

6

1

1

3

1

50753

50753

9/1/31

5x

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Work Order ID: 51462

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-041RevE	81	Manufactured	No			110	Each	16.0000	5.0000			
Tow Ring												

Warehouse Location	Loc Qty	Loc Code
OFFSHORE		
FG	3	
35780	3	
Main Warehouse		
ST	3	
48356	3	
Main Warehouse		
ST464	10	
50106	10	

D3417-5RevE

Manufactured No

110

Each

0.0000

10.0000

Washer

50/06 SP

9/8/31 (SK) SP

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Work Order ID: 51462

Parent Item: K10003Rev1

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3456-1RevA

41

Manufactured

No

110

Each

46.0000

5.0000

Washer

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

39

46752

39

D3533-1RevB

42

Manufactured

No

110

Each

66.0000

10.0000

Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

66

47625

66

46752 SP

47625  
9/8/31

5x SP

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## 5.0 PARTS LIST

## REFERENCE ONLY

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

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Date: 08.10.07

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